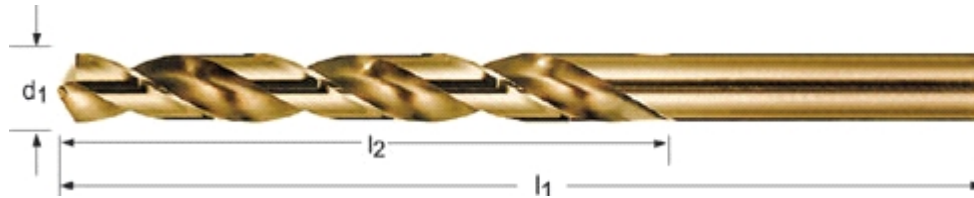
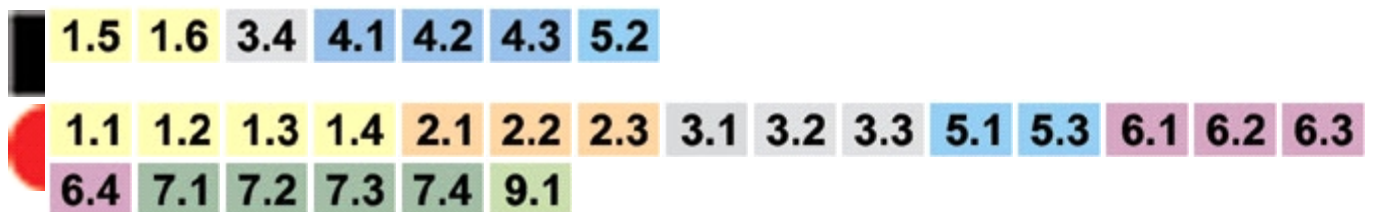


R18CO

Jobber Drill



Type J



d_1 R Nr.	d_1 decimal Inch	l_2 Inch	l_1 Inch	e-code		USD
80	0.0135	1/8	3/4	R18CON80	1)	7.92
79	0.0145	1/8	3/4	R18CON79	1)	7.87
78	0.0160	3/16	7/8	R18CON78	1)	7.83
77	0.0180	3/16	7/8	R18CON77	1)	7.87
76	0.0200	3/16	7/8	R18CON76	1)	7.83
75	0.0210	1/4	1"	R18CON75	1)	7.87
74	0.0225	1/4	1"	R18CON74	1)	7.12
73	0.0240	5/16	1.1/8	R18CON73	1)	7.12
72	0.0250	5/16	1.1/8	R18CON72	1)	7.12
71	0.0260	3/8	1.1/4	R18CON71	1)	7.12
70	0.0280	3/8	1.1/4	R18CON70	1)	7.10
69	0.0292	1/2	1.3/8	R18CON69	1)	7.10
68	0.0310	1/2	1.3/8	R18CON68	1)	6.28
67	0.0320	1/2	1.3/8	R18CON67	1)	6.28
66	0.0330	1/2	1.3/8	R18CON66	1)	6.30
65	0.0350	5/8	1.1/2	R18CON65	1)	5.91
64	0.0360	5/8	1.1/2	R18CON64	1)	5.93
63	0.0370	5/8	1.1/2	R18CON63	1)	5.91
62	0.0380	5/8	1.1/2	R18CON62	1)	5.93
61	0.0390	11/16	1.5/8	R18CON61	1)	5.93
60	0.0400	11/16	1.5/8	R18CON60		5.14
59	0.0410	11/16	1.5/8	R18CON59		5.14
58	0.0420	11/16	1.5/8	R18CON58		5.16

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
57	0.0430	3/4	1.3/4	R18CON57	5.14
56	0.0465	3/4	1.3/4	R18CON56	5.14
55	0.0520	7/8	1.7/8	R18CON55	4.52
54	0.0550	7/8	1.7/8	R18CON54	4.52
53	0.0595	7/8	1.7/8	R18CON53	4.52
52	0.0635	7/8	1.7/8	R18CON52	4.07
51	0.0670	1"	2"	R18CON51	4.07
50	0.0700	1"	2"	R18CON50	4.07
49	0.0730	1"	2"	R18CON49	4.07
48	0.0760	1"	2"	R18CON48	4.07
47	0.0785	1"	2"	R18CON47	4.07
46	0.0810	1.1/8	2.1/8	R18CON46	4.07
45	0.0820	1.1/8	2.1/8	R18CON45	4.07
44	0.0860	1.1/8	2.1/8	R18CON44	4.07
43	0.0890	1.1/4	2.1/4	R18CON43	4.07
42	0.0935	1.1/4	2.1/4	R18CON42	4.07
41	0.0960	1.3/8	2.3/8	R18CON41	4.13
40	0.0980	1.3/8	2.3/8	R18CON40	4.18
39	0.0995	1.3/8	2.3/8	R18CON39	4.18
38	0.1015	1.7/16	2.1/2	R18CON38	4.18
37	0.1040	1.7/16	2.1/2	R18CON37	4.45
36	0.1065	1.7/16	2.1/2	R18CON36	4.45
35	0.1100	1.1/2	2.5/8	R18CON35	4.51
34	0.1110	1.1/2	2.5/8	R18CON34	4.53
33	0.1130	1.1/2	2.5/8	R18CON33	4.51
32	0.1160	1.5/8	2.3/4	R18CON32	4.71
31	0.1200	1.5/8	2.3/4	R18CON31	4.81
30	0.1285	1.5/8	2.3/4	R18CON30	4.84
29	0.1360	1.3/4	2.7/8	R18CON29	5.19
28	0.1405	1.3/4	2.7/8	R18CON28	5.33
27	0.1440	1.7/8	3"	R18CON27	5.70
26	0.1470	1.7/8	3"	R18CON26	5.72
25	0.1495	1.7/8	3"	R18CON25	5.75
24	0.1520	2"	3.1/8	R18CON24	6.31
23	0.1540	2"	3.1/8	R18CON23	6.34
22	0.1570	2"	3.1/8	R18CON22	6.34
21	0.1590	2.1/8	3.1/4	R18CON21	6.31
20	0.1610	2.1/8	3.1/4	R18CON20	6.34
19	0.1660	2.1/8	3.1/4	R18CON19	6.34
18	0.1695	2.1/8	3.1/4	R18CON18	6.53
17	0.1730	2.3/16	3.3/8	R18CON17	7.19
16	0.1770	2.3/16	3.3/8	R18CON16	7.30
15	0.1800	2.3/16	3.3/8	R18CON15	7.88
14	0.1820	2.3/16	3.3/8	R18CON14	7.88
13	0.1850	2.5/16	3.1/2	R18CON13	7.84
12	0.1890	2.5/16	3.1/2	R18CON12	8.17

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code		USD
11	0.1910	2.5/16	3.1/2	R18CON11		8.17
10	0.1935	2.7/16	3.5/8	R18CON10		8.17
9	0.1960	2.7/16	3.5/8	R18CON9		8.17
8	0.1990	2.7/16	3.5/8	R18CON8		8.17
7	0.2010	2.7/16	3.5/8	R18CON7		8.17
6	0.2040	2.1/2	3.3/4	R18CON6		10.55
5	0.2055	2.1/2	3.3/4	R18CON5		10.55
4	0.2090	2.1/2	3.3/4	R18CON4		10.55
3	0.2130	2.1/2	3.3/4	R18CON3		10.50
2	0.2210	2.5/8	3.7/8	R18CON2		11.25
1	0.2280	2.5/8	3.7/8	R18CON1		11.25

¹⁾Not Split Point