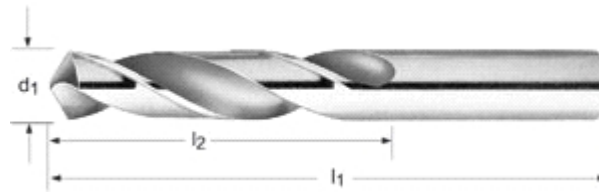


## R40

Stub Drill



45/64 and larger have a steam oxide finish



d1 R Inch	d1 decimal Inch	l2 Inch	l1 Inch	e-code	USD
3/64	0.0469	1/2	1.3/8	R403/64	3.12
1/16	0.0625	5/8	1.5/8	R401/16	2.89
5/64	0.0781	11/16	1.11/16	R405/64	2.89
3/32	0.0938	3/4	1.3/4	R403/32	2.89
7/64	0.1094	13/16	1.13/16	R407/64	2.89
1/8	0.1250	7/8	1.7/8	R401/8	2.81
9/64	0.1406	15/16	1.15/16	R409/64	2.84
5/32	0.1563	1"	2.1/16	R405/32	3.27
11/64	0.1719	1.1/16	2.1/8	R4011/64	3.51
3/16	0.1875	1.1/8	2.3/16	R403/16	3.58
13/64	0.2031	1.3/16	2.1/4	R4013/64	3.97
7/32	0.2188	1.1/4	2.3/8	R407/32	4.64
15/64	0.2344	1.5/16	2.7/16	R4015/64	4.83
1/4	0.2500	1.3/8	2.1/2	R401/4	5.02
17/64	0.2656	1.7/16	2.5/8	R4017/64	5.89
9/32	0.2813	1.1/2	2.11/16	R409/32	6.26
19/64	0.2969	1.9/16	2.3/4	R4019/64	6.86
5/16	0.3125	1.5/8	2.13/16	R405/16	7.35
21/64	0.3281	1.11/16	2.15/16	R4021/64	8.15
11/32	0.3438	1.11/16	3"	R4011/32	9.13
23/64	0.3594	1.3/4	3.1/16	R4023/64	10.65
3/8	0.3750	1.13/16	3.1/8	R403/8	11.10
25/64	0.3906	1.7/8	3.1/4	R4025/64	12.40
13/32	0.4063	1.15/16	3.5/16	R4013/32	13.05
27/64	0.4219	2"	3.3/8	R4027/64	14.20

d <sub>1</sub> R Inch	d <sub>1</sub> decimal Inch	l <sub>2</sub> Inch	l <sub>1</sub> Inch	e-code		USD
7/16	0.4375	2.1/16	3.7/16	R407/16		14.35
29/64	0.4531	2.1/8	3.9/16	R4029/64		17.35
15/32	0.4688	2.1/8	3.5/8	R4015/32		18.15
31/64	0.4844	2.3/16	3.11/16	R4031/64		18.95
1/2	0.5000	2.1/4	3.3/4	R401/2		18.65
33/64	0.5156	2.3/8	3.7/8	R4033/64		41.60
17/32	0.5313	2.3/8	3.7/8	R4017/32		42.90
35/64	0.5469	2.1/2	4"	R4035/64		45.35
9/16	0.5625	2.1/2	4"	R409/16		44.60
37/64	0.5781	2.5/8	4.1/8	R4037/64		52.00
19/32	0.5938	2.5/8	4.1/8	R4019/32		51.00
39/64	0.6094	2.3/4	4.1/4	R4039/64		52.50
5/8	0.6250	2.3/4	4.1/4	R405/8		51.50
41/64	0.6406	2.7/8	4.1/2	R4041/64		60.30
21/32	0.6563	2.7/8	4.1/2	R4021/32		59.10
43/64	0.6719	2.7/8	4.5/8	R4043/64		66.90
11/16	0.6875	2.7/8	4.5/8	R4011/16		65.60
45/64	0.7031	3"	4.3/4	R4045/64		74.60
23/32	0.7188	3"	4.3/4	R4023/32		71.80
47/64	0.7344	3.1/8	5"	R4047/64		78.80
3/4	0.7500	3.1/8	5"	R403/4		76.00
49/64	0.7656	3.1/4	5.1/8	R4049/64		86.70
25/32	0.7813	3.1/4	5.1/8	R4025/32		83.40
51/64	0.7969	3.3/8	5.1/4	R4051/64		91.20
13/16	0.8125	3.3/8	5.1/4	R4013/16		88.00
53/64	0.8281	3.1/2	5.3/8	R4053/64		96.50
27/32	0.8438	3.1/2	5.3/8	R4027/32		93.20
55/64	0.8594	3.1/2	5.1/2	R4055/64		100.00
7/8	0.8750	3.1/2	5.1/2	R407/8		96.40
57/64	0.8906	3.5/8	5.5/8	R4057/64		104.00
29/32	0.9063	3.5/8	5.5/8	R4029/32		100.00
59/64	0.9219	3.3/4	5.3/4	R4059/64		115.00
15/16	0.9375	3.3/4	5.3/4	R4015/16		110.00
61/64	0.9531	3.7/8	5.7/8	R4061/64		125.00
31/32	0.9688	3.7/8	5.7/8	R4031/32		121.00
63/64	0.9844	4"	6"	R4063/64		129.00
1"	1.0000	4"	6"	R401		125.00
1.1/16	1.0625	4"	6.1/4	R401.1/16	1)	156.00
1.1/8	1.1250	4"	6.3/8	R401.1/8	1)	176.00
1.3/16	1.1875	4.1/4	6.5/8	R401.3/16	1)	190.00
1.1/4	1.2500	4.3/8	6.3/4	R401.1/4	1)	204.00
1.5/16	1.3125	4.3/8	7"	R401.5/16	2)	273.00
1.3/8	1.3750	4.1/2	7.1/8	R401.3/8	2)	291.00
1.7/16	1.4375	4.3/4	7.3/8	R401.7/16	2)	311.00
1.1/2	1.5000	4.7/8	7.1/2	R401.1/2	2)	328.00

d <sub>1</sub> R Inch	d <sub>1</sub> decimal Inch	l <sub>2</sub> Inch	l <sub>1</sub> Inch	e-code		USD
1.9/16	1.5625	4.7/8	7.3/4	R401.9/16	<sup>3)</sup>	372.00
1.5/8	1.6250	4.7/8	7.3/4	R401.5/8	<sup>3)</sup>	418.00
1.3/4	1.7500	5.1/8	8"	R401.3/4	<sup>3)</sup>	493.00
1.13/16	1.8125	5.3/8	8.1/4	R401.13/16	<sup>3)</sup>	540.00
1.7/8	1.8750	5.3/8	8.1/4	R401.7/8	<sup>3)</sup>	557.00
1.15/16	1.9375	5.5/8	8.1/2	R401.15/16	<sup>3)</sup>	589.00
2"	2.0000	5.5/8	8.1/2	R402	<sup>3)</sup>	619.00

<sup>1)</sup>1" reduced shank

<sup>2)</sup>1.1/4" reduced shank

<sup>3)</sup>1.1/2" reduced shank