

FULLERTON

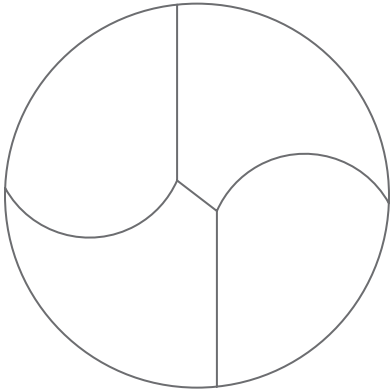
TOOL COMPANY



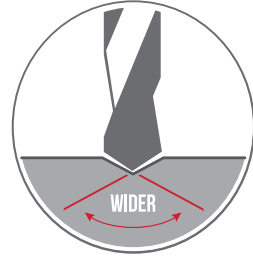
DRILL GUIDE



1535 NC Spotting Drill



END VIEW



90°, 120°, 150°
POINT ANGLES

2 CAM RELIEVED FLUTES
RIGHT HAND SPIRAL
RIGHT HAND CUT

DURACARB (MICROGRAIN)

COMPOSITES / PLASTICS   GRAPHITE

TOLERANCE:

SHANK DIAMETER: $+ .0000''$ - $.0005''$

CUTTER DIAMETER: $+ .0000''$ - $.0005''$



90°



120°



150°



FC7

COATING

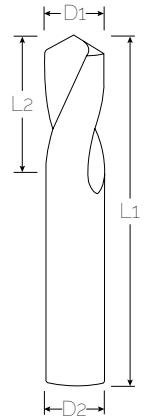


IMPERIAL

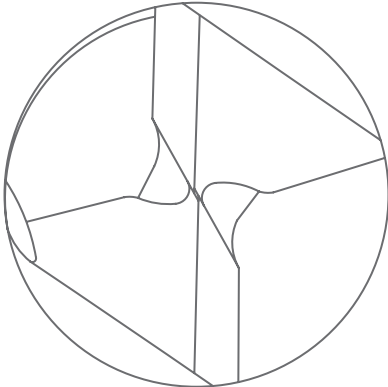




D1 CUTTING DIA		L2 FLUTE LENGTH	D2 SHANK DIA	L1 OVERALL	POINT ANGLE	EDP Number	
						UC	FC 7
.1181	3.00	10.00	3.00	64.00	90°	15454	15457
		10.00	3.00	64.00	120°	15354	15357
		10.00	3.00	64.00	150°	15700	15756
.1250	1/8	5/8	1/8	2 1/2	90°	15450	15451
		5/8	1/8	2 1/2	120°	15350	15351
		5/8	1/8	2 1/2	150°	15736	15747
.1575	4.00	12.00	4.00	64.00	90°	15455	15458
		12.00	4.00	64.00	120°	15355	15358
		12.00	4.00	64.00	150°	15704	15757
.1875	3/16	3/4	3/16	2 1/2	90°	15453	15452
		3/4	3/16	2 1/2	120°	15353	15352
		3/4	3/16	2 1/2	150°	15758	15748
.1969	5.00	25.00	5.00	64.00	90°	15456	15460
		25.00	5.00	64.00	120°	15356	15360
		25.00	5.00	64.00	150°	15701	15759
.2362	6.00	25.00	6.00	64.00	90°	15459	15461
		25.00	6.00	64.00	120°	15359	15361
		25.00	6.00	64.00	150°	15702	15760
.2500	1/4	1	1/4	2 1/2	90°	15462	15463
		1	1/4	2 1/2	120°	15362	15363
		1	1/4	2 1/2	150°	15774	15749
.3125	5/16	1	5/16	2 1/2	90°	15464	15466
		1	5/16	2 1/2	120°	15364	15367
		1	5/16	2 1/2	150°	15778	15750
.3150	8.00	25.00	8.00	64.00	90°	15465	15467
		25.00	8.00	64.00	120°	15365	15366
		25.00	8.00	64.00	150°	15703	15761
.3750	3/8	1 1/4	3/8	3	90°	15468	15469
		1 1/4	3/8	3	120°	15368	15369
		1 1/4	3/8	3	150°	15782	15751
.3937	10.00	32.00	10.00	76.00	90°	15471	15470
		32.00	10.00	76.00	120°	15371	15370
		32.00	10.00	76.00	150°	15705	15754
.4724	12.00	32.00	12.00	76.00	90°	15474	15472
		32.00	12.00	76.00	120°	15374	15372
		32.00	12.00	76.00	150°	15706	15755
.5000	1/2	1 1/4	1/2	3	90°	15477	15473
		1 1/4	1/2	3	120°	15377	15373
		1 1/4	1/2	3	150°	15790	15752
.7500	3/4	1 1/2	3/4	4	90°	15708	15475
		1 1/2	3/4	4	120°	15709	15375
		1 1/2	3/4	4	150°	15707	15753



1505 Dominator



END VIEW



144° DOMINATOR POINT

2 FLUTES
30° HELIX
RIGHT HAND SPIRAL
RIGHT HAND CUT

DOUBLE MARGIN

DURA CARB (MICROGRAIN)

P STEEL M STAINLESS STEEL K CAST IRON S HEAT RESISTANT ALLOYS H HARDENED STEEL

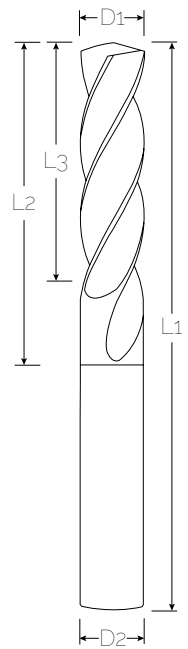
TOLERANCE:

SHANK DIAMETER:	+.0000"	-.0005"
	+.000MM	-.013MM
CUTTER DIAMETER:	+.0000"	-.0005"
	+.00MM	-.013MM

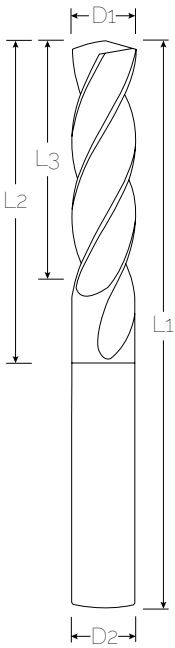




D1 CUTTING DIA		L2 FLUTE LENGTH	L3 CLEARED	D2 SHANK DIA	L1 OVERALL	COOLANT THROUGH	EDP Number FC 7
.1065	36	9/16	15/32	.1250	2		15003
.1181	3.00	38.00	30.00	3.00	76.00	✓	15710
.1250	1/8	5/8	1/2	.1250	2		15006
.1299	3.30	38.00	30.00	6.00	76.00		15180
.1575	4.00	38.00	30.00	4.00	76.00	✓	15711
.1590	21	13/16	21/32	.1875	3		15251
.1654	4.20	38.00	30.00	6.00	76.00		15181
.1770	16	7/8	23/32	.1875	3		15252
.1875	3/16	15/16	3/4	.1875	3		15257
.1875	3/16	15/16	1 41/64	.1875	3 1/4	✓	15329
.1969	5.00	38.00	30.00	6.00	76.00		15613
.1969	5.00	38.00	30.00	5.00	76.00	✓	15712
.2010	7	1 1/2	1 1/8	.2500	3		15615
.2031	13/64	1 1/2	1 1/8	.2500	3		15653
.2055	5	1	13/16	.2500	3		15259
.2130	3	1 3/32	29/32	.2500	3		15260
.2188	7/32	1 3/32	7/8	.2500	3		15263
.2210	2	1 3/32	7/8	.2500	3		15330
.2362	6.00	38.00	30.00	6.00	76.00		15610
.2362	6.00	50.00	42.00	6.00	101.00	✓	15713
.2500	1/4	1 1/2	1 1/8	.2500	3		15614
.2500	1/4	2 3/8	2	.2500	4	✓	15636
.2559	6.50	32.00	26.19	8.00	76.00		15264
.2570	F	1 1/2	1 1/8	.3125	3		15529
.2570	F	1 1/2	1 1/8	.2500	3		15616
.2570	F	2 3/8	2	.2500	4	✓	15638
.2656	17/64	1 1/2	1 1/8	.2500	3		15617
.2677	6.80	38.00	30.00	8.00	76.00		15619
.2720	I	1 1/2	1 1/8	.3125	3		15618
.2720	I	2 3/8	2	.2500	4	✓	15640
.2812	9/32	1 1/2	1 1/8	.3125	3		15621
.2969	19/64	1 1/2	1 1/8	.3125	3		15623
.3125	5/16	1 1/2	1 1/8	.3125	3		15620
.3125	5/16	2 3/8	2	.3125	4	✓	15642
.3150	8.00	38.00	30.00	8.00	76.00		15612
.3150	8.00	63.00	54.00	8.00	101.00	✓	15715
.3230	P	2	1 1/2	.3750	4		15651



1505 Dominator



D1 CUTTING DIA		L2 FLUTE LENGTH	L3 CLEARED	D2 SHANK DIA	L1 OVERALL	COOLANT THROUGH	EDP Number FC 7
.3281	21/64	2	1 1/2	.3750	4		15625
.3438	11/32	2	1 1/2	.3750	4		15629
.3594	23/64	2 1/2	2	.3750	4	✓	15349
.3594	23/64	2	1 1/2	.3750	4		15630
.3680	U	2	1 1/2	.3750	4		15175
.3680	U	2 1/2	2	.3750	4	✓	15378
.3750	3/8	2	1 1/2	.3750	4		15622
.3750	3/8	2 1/2	2	.3750	4	✓	15644
.3906	25/64	2 3/4	2 3/8	.4375	4 1/2	✓	15380
.3906	25/64	2 1/4	1 3/4	.4375	4		15631
.3937	10.00	57.00	45.00	10.00	100.00		15637
.4016	10.20	57.00	45.00	12.00	125.00		15632
.4062	13/32	2 3/4	2 3/8	.4375	4 1/2	✓	15382
.4062	13/32	2 1/4	1 3/4	.4375	4		15633
.4219	27/64	2 1/4	1 3/4	.4375	4		15624
.4219	27/64	2 1/2	2	.4375	4	✓	15646
.4375	7/16	2 1/4	1 3/4	.4375	4		15626
.4375	7/16	2 1/2	2	.4375	4	✓	15648
.4531	29/64	2 1/2	2	.5000	4 1/2		15635
.4688	15/32	3 1/4	2 25/32	.5000	5	✓	15388
.4688	15/32	2 1/2	2	.5000	4 1/2		15679
.4724	12.00	63.00	50.00	12.00	125.00		15680
.4844	31/64	3 3/8	2 7/8	.5000	5	✓	15389
.4844	31/64	2 1/2	2	.5000	4 1/2		15681
.5000	1/2	2 1/2	2	.5000	4 1/2		15628
.5000	1/2	3 1/2	3	.5000	6	✓	15650
.5312	17/32	4	3 1/2	.6250	6		15176
.5312	17/32	4	3 1/2	.6250	6	✓	15393
.5625	9/16	4	3 1/2	.5625	6	✓	15652
.5625	9/16	4	3 1/2	.5625	6		15693
.5781	37/64	4	3 1/2	.6250	6	✓	15398
.5906	15.00	101.00	88.00	16.00	150.00	✓	15718
.6250	5/8	4	3 1/2	.6250	6	✓	15654
.6250	5/8	4	3 1/2	.6250	6		15685
.6299	16.00	101.00	88.00	16.00	150.00	✓	15719
.6562	21/32	4	3 1/2	.7500	6		15177
.6875	1/16	4	3 1/2	.7500	6	✓	15649
.6875	1/16	4	3 1/2	.7500	6		15686
.7500	3/4	4	3 1/2	.7500	6	✓	15656
.7500	3/4	4	3 1/2	.7500	6		15687
.7656	49/64	4	3 1/2	.8750	6		15178
.8750	7/8	4	3 1/2	.8750	6		15179



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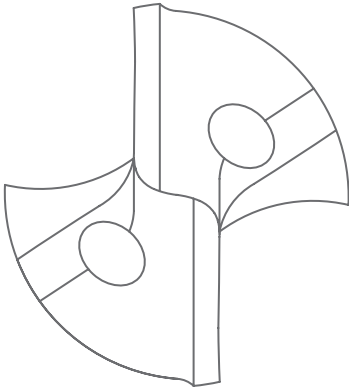


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We utilize the same high quality equipment, inspection procedures and operators that we provide on your new tools.

1595S-5 Drill



END VIEW

2 FLUTES
RIGHT HAND SPIRAL
RIGHT HAND CUT
SELF-CENTERING



120° / 135°
DOUBLE ANGLE POINT

POLISHED CHIP FLUTE
FOR BETTER CHIP FLOW

5X DRILLING DIAMETER

FC-7 COATING
OUTSTANDING FRICTIONAL
PROPERTIES IDEAL FOR DEEP
HOLE APPLICATION

INCREASE FEED RATES BY UP TO 15%
OR HIGHER WITH OUR 2-FLUTE
ADVANCED PERFORMANCE DRILL

P STEEL **K** CAST IRON

S-DRILL

TOLERANCE:
SHANK DIAMETER: h6
CUTTER DIAMETER: m7



DOUBLE ANGLE POINT



COOLANT THROUGH



SELF-CENTERING



COATING



IMPERIAL

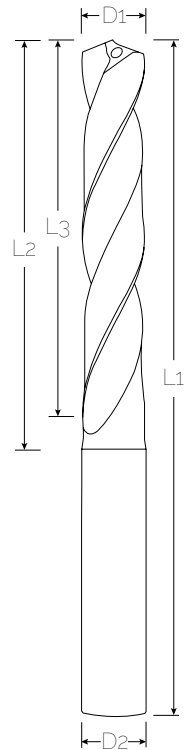


METRIC

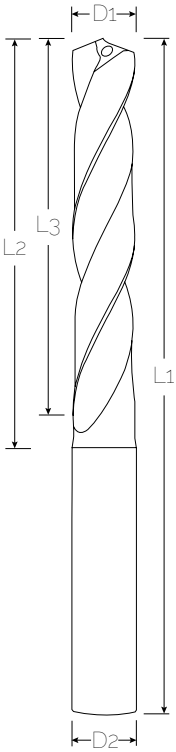




D1 CUTTING DIA		L2 FLUTE LENGTH	L3 CLEARED	D2 SHANK DIA	L1 OVERALL	EDP Number FC 7
.1181	3.00	28.00	23	6.00	66.00	17000
.1220	3.10	28.00	23	6.00	66.00	17001
.1250	1/8	1.102	.9055	.2362	2.598	17002
.1260	3.20	28.00	23	6.00	66.00	17003
.1299	3.30	28.00	23	6.00	66.00	17004
.1339	3.40	28.00	23	6.00	66.00	17005
.1360	29	1.102	.9055	.2362	2.598	17006
.1378	3.50	28.00	23	6.00	66.00	17007
.1406	9/64	1.102	.9055	.2362	2.598	17008
.1417	3.60	28.00	23	6.00	66.00	17009
.1457	3.70	28.00	23	6.00	66.00	17010
.1495	25	1.417	1.141	.2362	2.913	17011
.1540	23	1.417	1.141	.2362	2.913	17012
.1575	4.00	36.00	29	6.00	74.00	17014
.1590	21	1.417	29	.2362	2.913	17015
.1614	4.10	36.00	29	6.00	74.00	17016
.1654	4.20	36.00	29	6.00	74.00	17017
.1695	18	1.417	1.141	.2362	2.913	17018
.1732	4.40	36.00	29	6.00	74.00	17020
.1770	16	1.417	1.141	.2362	2.913	17021
.1811	4.60	36.00	29	6.00	74.00	17022
.1850	13	1.417	1.141	.2362	2.913	17024
.1875	3/16	1.417	1.141	.2362	2.913	17025
.1890	12	1.732	1.378	.2362	3.228	17026
.1929	4.90	44.00	35	6.00	82.00	17027
.1969	5.00	44.00	35	6.00	82.00	17028
.2008	5.10	44.00	35	6.00	82.00	17029
.2010	7	1.732	1.378	.2362	3.228	17030
.2047	5.20	44.00	35	6.00	82.00	17032
.2087	5.30	44.00	35	6.00	82.00	17033
.2126	5.40	44.00	35	6.00	82.00	17034
.2130	3	1.732	1.378	.2362	3.228	17035
.2165	5.50	44.00	35	6.00	82.00	17036
.2205	5.60	44.00	35	6.00	82.00	17039
.2244	5.70	44.00	35	6.00	82.00	17040
.2283	5.80	44.00	35	6.00	82.00	17041
.2323	5.90	44.00	35	6.00	82.00	17042
.2344	15/64	1.732	1.378	.2362	3.228	17043
.2362	6.00	44.00	35	6.00	82.00	17044
.2402	6.10	53.00	1.692	8.00	91.00	17045
.2441	6.20	53.00	1.692	8.00	91.00	17046



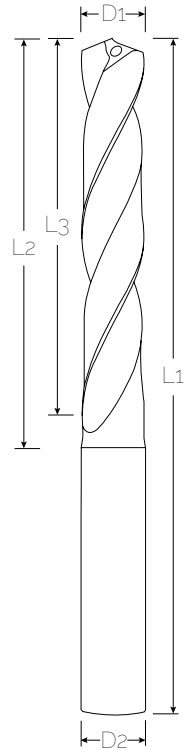
1595S-5 Drill



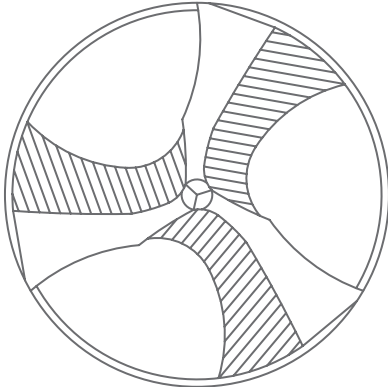
D1 CUTTING DIA		L2 FLUTE LENGTH	L3 CLEARED	D2 SHANK DIA	L1 OVERALL	EDP Number FC 7
.2480	6.30	53.00	43	8.00	91.00	17047
.2500	1/4	2.087	1.692	.3150	3.583	17048
.2520	6.40	53.00	43	8.00	91.00	17049
.2559	6.50	53.00	43	8.00	91.00	17050
.2570	F	2.087	1.692	.3150	3.583	17051
.2598	6.60	53.00	43	8.00	91.00	17052
.2638	6.70	53.00	43	8.00	91.00	17053
.2656	17/64	2.087	1.692	.3150	3.583	17054
.2677	6.80	53.00	43	8.00	91.00	17055
.2720	I	2.087	1.692	.3150	3.583	17056
.2756	7.00	53.00	43	8.00	91.00	17057
.2795	7.10	53.00	43	8.00	91.00	17058
.2812	9/32	2.087	1.692	.3150	3.583	17059
.2835	7.20	53.00	43	8.00	91.00	17060
.2874	7.30	53.00	43	8.00	91.00	17061
.2913	7.40	53.00	43	8.00	91.00	17062
.2953	7.50	53.00	43	8.00	91.00	17063
.2969	19/64	2.087	1.692	.3150	3.583	17064
.2992	7.60	53.00	43	8.00	91.00	17065
.3031	7.70	53.00	43	8.00	91.00	17066
.3071	7.80	53.00	43	8.00	91.00	17067
.3110	7.90	53.00	43	8.00	91.00	17068
.3125	5/16	2.087	1.692	.3150	3.583	17069
.3150	8.00	53.00	43	8.00	91.00	17070
.3230	P	2.402	1.929	.3937	4.055	17072
.3268	8.30	61.00	49	10.00	103.00	17073
.3307	8.40	61.00	49	10.00	103.00	17075
.3346	8.50	61.00	49	10.00	103.00	17076
.3386	8.60	61.00	49	10.00	103.00	17077
.3425	8.70	61.00	49	10.00	103.00	17078
.3438	11/32	2.402	1.929	.3937	4.055	17079
.3465	8.80	61.00	49	10.00	103.00	17080
.3504	8.90	61.00	49	10.00	103.00	17081
.3543	9.00	61.00	49	10.00	103.00	17082
.3583	9.10	61.00	49	10.00	103.00	17083
.3594	23/64	2.402	1.929	.3937	4.055	17084
.3622	9.20	61.00	49	10.00	103.00	17085
.3661	9.30	61.00	49	10.00	103.00	17086



D1 CUTTING DIA		L2 FLUTE LENGTH	L3 CLEARED	D2 SHANK DIA	L1 OVERALL	EDP Number FC 7
.3680	U	2.402	1.929	.3937	4.055	17087
.3701	9.40	61.00	49	10.00	103.00	17088
.3740	9.50	61.00	49	10.00	103.00	17089
.3750	3/8	2.402	1.929	.3937	4.055	17090
.3780	9.60	61.00	49	10.00	103.00	17091
.3819	9.70	61.00	49	10.00	103.00	17092
.3860	W	2.402	1.929	.3937	4.055	17093
.3898	9.90	61.00	49	10.00	103.00	17094
.3906	25/64	2.402	1.929	.3937	4.055	17095
.3937	10.00	61.00	49	10.00	103.00	17096
.3976	10.10	71.00	56	12.00	118.00	17097
.4016	10.20	71.00	56	12.00	118.00	17098
.4055	10.30	71.00	56	12.00	118.00	17099
.4062	13/32	2.795	2.204	.4724	4.646	17100
.4094	10.40	71.00	56	12.00	118.00	17101
.4134	10.50	71.00	56	12.00	118.00	17102
.4173	10.60	71.00	56	12.00	118.00	17103
.4213	10.70	71.00	56	12.00	118.00	17104
.4219	27/64	2.795	2.204	.4724	4.646	17105
.4252	10.80	71.00	56	12.00	118.00	17106
.4291	10.90	71.00	56	12.00	118.00	17107
.4331	11.00	71.00	56	12.00	118.00	17108
.4375	7/16	2.795	2.204	.4724	4.646	17110
.4409	11.20	71.00	56	12.00	118.00	17111
.4449	11.30	71.00	56	12.00	118.00	17112
.4488	11.40	71.00	56	12.00	118.00	17113
.4528	11.50	71.00	56	12.00	118.00	17114
.4531	29/64	2.795	2.204	.4724	4.646	17115
.4567	11.60	71.00	56	12.00	118.00	17116
.4606	11.70	71.00	56	12.00	118.00	17117
.4646	11.80	71.00	56	12.00	118.00	17118
.4685	11.90	71.00	56	12.00	118.00	17119
.4688	15/32	2.795	2.204	.4724	4.646	17120
.4724	12.00	71.00	56	12.00	118.00	17121
.4803	12.20	77.00	60	14.00	124.00	17123
.4844	31/64	3.032	2.362	.5512	4.882	17124
.4921	12.50	77.00	60	14.00	124.00	17125
.5000	1/2	3.032	2.362	.5512	4.882	17126



1565 AlumaDrill



END VIEW



130°
HIGH PERFORMANCE POINT

3 PARABOLIC STYLE FLUTES
30° HELIX
RIGHT HAND SPIRAL
RIGHT HAND CUT

DURA CARB
MICROGRAIN

N ALUMINUM S HEAT RESISTANT ALLOYS O COMPOSITES / PLASTICS O GRAPHITE

TOLERANCE:

SHANK DIAMETER: +.0000" - .0005"
+.000MM - .013MM
CUTTER DIAMETER: +.0000" - .0005"
+.00MM - .013MM



130°



UNCOATED

COATING



IMPERIAL

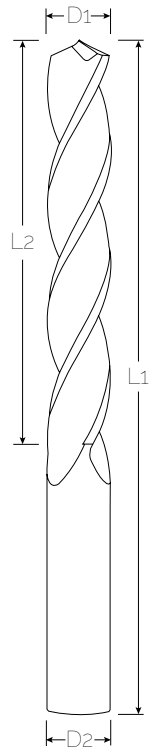


METRIC

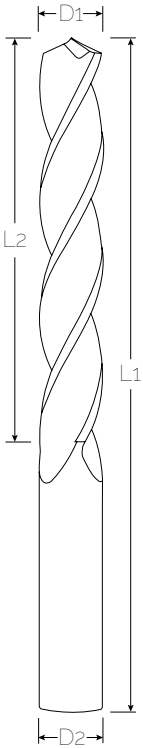




D1 CUTTING DIA		L2 FLUTE LENGTH	D2 SHANK DIA	L1 OVERALL	EDP Number UC
.0625	1/16	3/4	.0625	1 1/2	15424
.0670	51	3/4	.0670	1 1/2	19000
.0730	49	7/8	.0730	1 3/4	19001
.0781	5/64	7/8	.0781	1 3/4	15425
.0787	2.00	25.00	3.00	50.00	19002
.0820	45	7/8	.0820	1 3/4	19003
.0890	43	1	.0890	2	15445
.0906	2.30	25.00	3.00	50.00	19004
.0938	3/32	1	.0938	2	15426
.0980	40	1 1/4	.0980	2 1/4	15600
.0984	2.50	16.00	3.0	50.00	19059
.1024	2.60	32.00	3.00	57.00	19005
.1065	36	1 1/4	.1065	2 1/4	15601
.1094	7/64	1 1/4	.1094	2 1/4	15427
.1130	33	1 1/4	.1130	2 1/4	15602
.1142	2.90	32.00	3.00	57.00	19006
.1181	3.00	22.00	3.00	38.00	19007
.1181	3.00	32.00	3.00	57.00	15675
.1250	1/8	7/8	.1250	1 1/2	19008
.1250	1/8	1 1/4	.1250	2 1/4	15428
.1285	30	1 3/8	.1285	2 1/2	15603
.1299	3.30	35.00	6.00	64.00	15231
.1360	29	1 3/8	.1360	2 1/2	15604
.1406	9/64	1 3/8	.1406	2 1/2	15429
.1457	3.70	35.00	6.00	64.00	19009
.1495	25	1 3/8	.1495	2 1/2	15605
.1520	24	1 3/8	.1520	2 1/2	19010
.1562	5/32	1 3/8	.1562	2 1/2	15430
.1570	22	1 3/8	.1570	2 1/2	15606
.1575	4.00	23.00	6.00	50.00	19011
.1575	4.00	35.00	6.00	64.00	15677
.1590	21	1 3/8	.1590	2 1/2	19012
.1654	4.20	45.00	6.00	76.00	15232
.1693	4.30	45.00	6.00	76.00	19013
.1719	11/64	1 5/8	.1719	2 3/4	15431
.1730	17	1 5/8	.1730	2 3/4	19014
.1770	16	1 5/8	.1770	2 3/4	19015
.1800	15	1 5/8	.1800	2 3/4	19016
.1811	4.60	45.00	6.00	76.00	19017
.1850	4.70	45.00	6.00	76.00	19060
.1875	3/16	1	.1875	2	19018
.1875	3/16	1 5/8	.1875	2 3/4	15432
.1960	9	1 3/4	.1960	3	19019
.1969	5.00	45.00	6.00	76.00	15683
.1990	8	1 3/4	.1990	3	19020
.2010	7	1 3/4	.2010	3	15226
.2031	13/64	1 3/4	.2031	3	15433



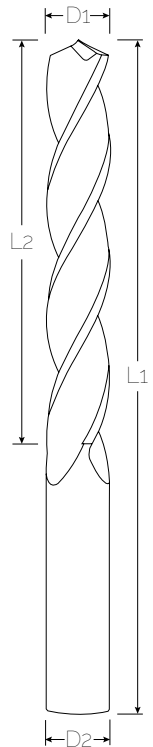
1565 AlumaDrill



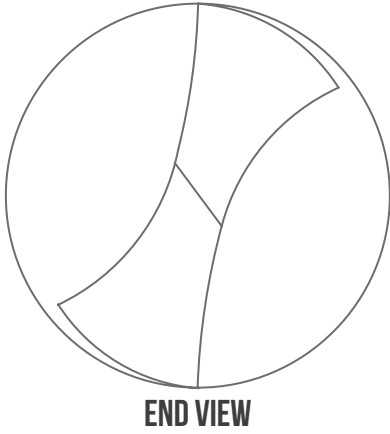
D1 CUTTING DIA		L2 FLUTE LENGTH	D2 SHANK DIA	L1 OVERALL	EDP Number UC
.2047	5.20	50.00	6.00	82.00	19021
.2130	3	1 3/4	.2130	3	15607
.2188	7/32	1 3/4	.2188	3	15434
.2205	5.60	50.00	6.00	82.00	19061
.2280	1	1 3/4	.2280	3	19022
.2344	15/64	2	.2344	3 1/4	15435
.2362	6.00	32.00	6.00	64.00	19023
.2362	6.00	50.00	6.00	82.00	15688
.2500	1/4	1 1/4	.2500	2 1/2	19024
.2500	1/4	2	.2500	3 1/4	15436
.2570	F	2 1/8	.2570	3 1/2	15608
.2677	6.80	54.00	8.00	100.00	15233
.2720	1	2 1/8	.2720	3 1/2	15609
.2756	7.00	36.00	8.00	76.00	19025
.2756	7.00	54.00	8.00	100.00	15689
.2812	9/32	2 1/8	.2812	3 1/2	15437
.2874	7.30	54.00	8.00	100.00	19026
.2913	7.40	54.00	8.00	100.00	19027
.2953	7.50	54.00	8.00	100.00	19028
.3071	7.80	60.00	8.00	100.00	15234
.3125	5/16	1 5/8	.3125	3	19029
.3125	5/16	2 3/8	.3125	4	15438
.3150	8.00	40.00	8.00	76.00	19030
.3150	8.00	60.00	8.00	100.00	15690
.3320	Q	2 1/2	.3320	4	19031
.3346	8.50	63.00	10.00	100.00	15235
.3438	11/32	2 1/2	.3438	4	15439
.3543	9.00	63.00	10.00	100.00	19032
.3661	9.30	63.00	10.00	100.00	19062
.3680	U	2 1/2	.3680	4	15227
.3740	9.50	63.00	10.00	100.00	15236
.3750	3/8	1 3/4	.3750	3	19033
.3750	3/8	2 1/2	.3750	4	15440
.3906	25/64	2 7/8	.3906	4 1/2	19034
.3937	10.00	44.00	10.00	76.00	19035
.3937	10.00	63.00	10.00	100.00	15691
.4016	10.20	73.00	12.00	125.00	15237
.4062	13/32	2 7/8	.4062	4 1/2	15441
.4173	10.60	73.00	12.00	125.00	19036
.4219	27/64	2 7/8	.4219	4 1/2	15228
.4331	11.00	73.00	12.00	125.00	15242
.4375	7/16	2 7/8	.4375	4 1/2	15442
.4448	11.30	73.00	12.00	125.00	19037
.4531	29/64	3	.4531	4 3/4	15446
.4688	15/32	3	.4688	4 3/4	15443
.4724	12.00	50.00	12.00	100.00	19038



D1 CUTTING DIA		L2 FLUTE LENGTH	D2 SHANK DIA	L1 OVERALL	EDP Number UC
.4724	12.00	76.00	12.00	125.00	15692
.4764	12.10	76.00	14.00	125.00	19039
.4823	12.25	76.00	14.00	125.00	15243
.4844	31/64	3	.4844	4 3/4	15229
.4921	12.50	76.00	14.00	125.00	19040
.5000	1/2	2	.5000	3 1/2	19041
.5000	1/2	2	.5000	4	19058
.5000	1/2	3	.5000	4 3/4	15444
.5000	1/2	4	.5000	6	15489
.5039	12.80	76.00	14.00	125.00	19042
.5118	13.00	76.00	14.00	125.00	15244
.5156	33/64	3 1/4	.5156	5	19043
.5197	13.20	76.00	14.00	125.00	19044
.5312	17/32	4	.5312	6	15490
.5354	13.60	76.00	14.00	125.00	19045
.5512	14.00	101.00	14.00	150.00	15238
.5625	9/16	4	.5625	6	15491
.5709	14.50	101.00	16.00	150.00	19046
.5781	37/64	4	.5781	6	19047
.5827	14.80	101.00	16.00	150.00	19048
.5906	15.00	101.00	16.00	150.00	15694
.5938	19/32	4	.5938	6	15492
.5984	15.20	101.00	16.00	150.00	19049
.6102	15.50	101.00	16.00	150.00	15239
.6250	5/8	2 5/8	.6250	4 1/2	19050
.6250	5/8	4	.6250	6	15493
.6299	16.00	67.00	16.00	112.50	19051
.6299	16.00	101.00	16.00	150.00	15695
.6496	16.50	101.00	18.00	150.00	15696
.6562	21/32	4	.6562	6	15494
.6693	17.00	101.00	18.00	150.00	15697
.6875	11/16	4	.6875	6	15495
.6890	17.50	101.00	18.00	150.00	15240
.7047	17.90	101.00	20.00	150.00	19052
.7188	23/32	4	.7188	6	15496
.7244	18.40	101.00	20.00	150.00	19053
.7283	18.50	101.00	20.00	150.00	19054
.7500	3/4	2 5/8	.7500	4 1/2	19055
.7500	3/4	4	.7500	6	15497
.7559	19.20	101.00	20.00	150.00	19056
.7656	49/64	4	.7656	6	15230
.7677	19.50	101.00	20.00	150.00	15241
.7874	20.00	67.00	20.00	125.00	19057
.7874	20.00	101.00	20.00	150.00	15698
.8750	7/8	4	.8750	6	15498
1.0000	1	4	1.0000	6	15499



2305 Center Drill



P STEEL (M) STAINLESS STEEL (K) CAST IRON (N) ALUMINUM (S) HEAT RESISTANT ALLOYS (H) HARDENED STEEL



118° CAM RELIEVED PILOT POINT
FOR BETTER CHIP FLOW

60° INCLUDED ANGLE

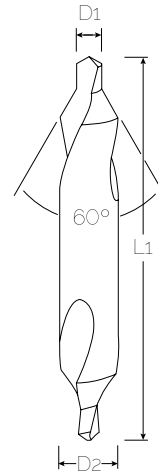
2 FLUTES
RIGHT HAND SPIRAL
RIGHT HAND CUT

DURA CARB
MICROGRAIN

TOLERANCE:
SHANK DIAMETER: h6
PILOT DIAMETER: +.0030" - .0000"



TOOL NUMBER	D1 PILOT DIAMETER		D2 BODY	L1 OVERALL	EDP
					UC
000	.0200		.1250	1 1/2	23000
00	.0250		.1250	1 1/2	23001
0	.0312	1/32	.1250	1 1/2	23100
1	.0469	3/64	.1250	1 1/2	23101
2	.0781	5/64	.1875	2	23102
3	.1094	7/64	.2500	2	23103
4	.1250	1/8	.3125	2 1/8	23104
5	.1875	3/16	.4375	2 3/4	23105
6	.2187	7/32	.5000	3	23106
7	.2500	1/4	.6250	3 1/4	23107
8	.3125	5/16	.7500	3 1/2	23108



Speeds & Feeds

1505

NON-COOLANT DOMINATOR DRILL

TWO 30° RH SPIRAL FLUTES
144° HIGH PERFORMANCE POINT
NON-COOLANT

Not Recommended for Plastics. Composites are only recommended in unique situations.*

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



		Imperial (in)						Metric (mm)					
		1/8	1/4	3/8	1/2	3/4	1	3	6	10	12	19	25
High Si Aluminum >10%	RPM	12,224	6,112	4,075	3,056	2,037	1,528	12,936	6,468	3,881	3,234	2,042	1,552
	IPM	49	43	37	31	29	24	1242	1087	931	776	724	621
	SFM	400	400	400	400	400	400	122	122	122	122	122	122
	IPR	.004	.007	.009	.010	.014	.016	0.10	0.17	0.24	0.24	0.35	0.40
Low Si Aluminum <10%	RPM	18,336	9,168	6,112	4,584	3,056	2,292	19,404	9,702	5,821	4,851	3,064	2,328
	IPM	73	64	55	46	43	37	1863	1630	1397	1164	1087	931
	SFM	600	600	600	600	600	600	183	183	183	183	183	183
	IPR	.004	.007	.009	.010	.014	.016	0.10	0.17	0.24	0.24	0.35	0.40
Brass & Copper	RPM	10,696	5,348	3,565	2,674	1,783	1,337	11,319	5,659	3,396	2,830	1,787	1,358
	IPM	43	32	29	27	21	19	1087	815	724	679	543	475
	SFM	350	350	350	350	350	350	107	107	107	107	107	107
	IPR	.004	.006	.008	.010	.012	.014	0.10	0.14	0.21	0.24	0.30	0.35
Graphite	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	76	50	38	34	31	31	1940	1261	970	873	776	776
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.005	.007	.008	.009	.012	.016	0.12	0.16	0.20	0.22	0.30	0.40
Cast Iron	RPM	10,696	5,348	3,565	2,674	1,783	1,337	11,319	5,659	3,396	2,830	1,787	1,358
	IPM	86	67	57	53	39	33	2173	1698	1449	1358	996	849
	SFM	350	350	350	350	350	350	107	107	107	107	107	107
	IPR	.008	.013	.016	.020	.022	.025	0.19	0.30	0.43	0.48	0.56	0.63
Hardened Steels >48RC	RPM	1,834	917	611	458	306	229	1,940	970	582	485	306	233
	IPM	4	3	2	2	2	1	93	70	62	58	39	29
	SFM	60	60	60	60	60	60	18	18	18	18	18	18
	IPR	.002	.003	.004	.005	.005	.005	0.05	0.07	0.11	0.12	0.13	0.13
Steels	RPM	3,667	1,834	1,222	917	611	458	3,881	1,940	1,164	970	613	466
	IPM	9	7	10	9	8	6	233	186	248	233	194	146
	SFM	120	120	120	120	120	120	37	37	37	37	37	37
	IPR	.003	.004	.008	.010	.013	.013	0.06	0.10	0.21	0.24	0.32	0.31
Stainless Steels	RPM	3,056	1,528	1,019	764	509	382	3,234	1,617	970	808	511	388
	IPM	8	5	5	5	4	3	194	136	129	126	103	78
	SFM	100	100	100	100	100	100	30	30	30	30	30	30
	IPR	.003	.004	.005	.007	.008	.008	0.06	0.08	0.13	0.16	0.20	0.20
Super Alloy (Nickel based Inconel)	RPM	1,834	917	611	458	306	229	1,940	970	582	485	306	233
	IPM	6	5	4	4	2	2	140	116	101	93	62	47
	SFM	60	60	60	60	60	60	18	18	18	18	18	18
	IPR	.003	.005	.007	.008	.008	.008	0.07	0.12	0.17	0.19	0.20	0.20
Titanium	RPM	3,056	1,528	1,019	764	509	382	3,234	1,617	970	808	511	388
	IPM	8	6	5	5	3	3	194	155	129	126	84	68
	SFM	100	100	100	100	100	100	30	30	30	30	30	30
	IPR	.003	.004	.005	.007	.007	.007	0.06	0.10	0.13	0.16	0.16	0.18

Speeds & Feeds

1565 ALUMADRILL

THREE 30° RH SPIRAL FLUTES
130° HIGH PERFORMANCE POINT

**Not Recommended for Cast Iron, Hardened Steels
>48 RC, Steels, Stainless Steels,
or Super Alloys (Nickel based, Inconel).
Composites are only recommended
in unique situations.***

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



		Imperial (in)						Metric (mm)					
		1/8	1/4	3/8	1/2	3/4	1	3	6	10	12	19	25
High Si Aluminum >10%	RPM	12,224	6,112	4,075	3,056	2,037	1,528	12,936	6,468	3,881	3,234	2,042	1,552
	IPM	49	40	41	31	33	31	1242	1009	1035	776	828	776
	SFM	400	400	400	400	400	400	122	122	122	122	122	122
	IPR	.004	.007	.010	.010	.016	.020	0.10	0.16	0.27	0.24	0.41	0.50
Low Si Aluminum <10%	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	76	61	64	48	51	48	1940	1552	1617	1213	1294	1213
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.005	.008	.013	.013	.020	.025	0.12	0.19	0.33	0.30	0.51	0.63
Plastics	RPM	12,224	6,112	4,075	3,056	2,037	1,528	12,936	6,468	3,881	3,234	2,042	1,552
	IPM	49	40	41	31	33	31	1242	1009	1035	776	828	776
	SFM	400	400	400	400	400	400	122	122	122	122	122	122
	IPR	.004	.007	.010	.010	.016	.020	0.10	0.16	0.27	0.24	0.41	0.50
Brass & Copper	RPM	16,808	8,404	5,603	4,202	2,801	2,101	17,787	8,893	5,336	4,447	2,808	2,134
	IPM	67	55	56	53	45	42	1708	1387	1423	1334	1138	1067
	SFM	550	550	550	550	550	550	168	168	168	168	168	168
	IPR	.004	.007	.010	.013	.016	.020	0.10	0.16	0.27	0.30	0.41	0.50
Graphite	RPM	7,640	3,820	2,547	1,910	1,273	955	8,085	4,042	2,425	2,021	1,277	970
	IPM	31	25	25	19	20	19	776	631	647	485	517	485
	SFM	250	250	250	250	250	250	76	76	76	76	76	76
	IPR	.004	.007	.010	.010	.016	.020	0.10	0.16	0.27	0.24	0.41	0.50
Titanium	RPM	3,056	1,528	1,019	764	509	382	3,234	1,617	970	808	511	388
	IPM	8	6	5	5	3	3	194	155	129	126	84	68
	SFM	100	100	100	100	100	100	30	30	30	30	30	30
	IPR	.003	.004	.005	.007	.007	.007	0.06	0.10	0.13	0.16	0.16	0.18

Speeds & Feeds

1595 S-DRILL

TWO RH SPIRAL FLUTES
120° / 130° DOUBLE ANGLE POINT
COOLANT FED

**Not Recommended for Composites,
Plastics, Graphite, and Hardened Steels >48RC.***

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



		Imperial (in)						Metric (mm)					
		1/8	1/4	3/8	1/2	3/4	1	3	6	10	12	19	25
High Si Aluminum >10%	RPM	19,864	9,932	6,621	4,966	3,311	2,483	21,021	10,510	6,306	5,255	3,319	2,522
	IPM	117	78	78	69	50	40	2977	1993	1984	1741	1261	1015
	SFM	650	650	650	650	650	650	198	198	198	198	198	198
	IPR	.006	.008	.012	.014	.015	.016	0.14	0.19	0.31	0.33	0.38	0.40
Low Si Aluminum <10%	RPM	22,920	11,460	7,640	5,730	3,820	2,865	24,254	12,127	7,276	6,064	3,830	2,911
	IPM	126	91	84	79	68	53	3202	2299	2134	2008	1717	1346
	SFM	750	750	750	750	750	750	229	229	229	229	229	229
	IPR	.006	.008	.011	.014	.018	.019	0.13	0.19	0.29	0.33	0.45	0.46
Brass & Copper	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	90	60	60	53	38	31	2290	1533	1526	1339	970	776
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.006	.008	.012	.014	.015	.016	0.14	0.19	0.31	0.33	0.38	0.40
Cast Iron	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	78	60	46	40	34	28	1979	1533	1177	1028	867	699
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.005	.008	.009	.011	.013	.014	0.12	0.19	0.24	0.25	0.34	0.36
Steels	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	84	60	51	47	34	28	2134	1533	1294	1184	867	699
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.006	.008	.010	.012	.013	.014	0.13	0.19	0.27	0.29	0.34	0.36
Stainless Steels	RPM	7,640	3,820	2,547	1,910	1,273	955	8,085	4,042	2,425	2,021	1,277	970
	IPM	24	23	19	17	14	11	602	572	485	422	356	291
	SFM	250	250	250	250	250	250	76	76	76	76	76	76
	IPR	.003	.006	.008	.009	.011	.012	0.07	0.14	0.20	0.21	0.28	0.30
Super Alloy (Nickel based Inconel)	RPM	3,820	1,910	1,273	955	637	478	4,042	2,021	1,213	1,011	638	485
	IPM	9	7	6	5	4	3	233	189	152	124	95	75
	SFM	125	125	125	125	125	125	38	38	38	38	38	38
	IPR	.002	.004	.005	.005	.006	.006	0.06	0.09	0.13	0.12	0.15	0.16
Titanium	RPM	6,112	3,056	2,037	1,528	1,019	764	6,468	3,234	1,940	1,617	1,021	776
	IPM	19	14	12	10	9	8	481	365	305	244	235	194
	SFM	200	200	200	200	200	200	61	61	61	61	61	61
	IPR	.003	.005	.006	.006	.009	.010	0.07	0.11	0.16	0.15	0.23	0.25

Speeds & Feeds

2305 CENTER DRILL

DOUBLE ENDED
TWO RH SPIRAL FLUTES
118° CAM RELIEVED
60°/82°/90°

**Not Recommended for Plastics or Super Alloys
(Nickel based, Inconel).**

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



		Imperial (in)						Metric (mm)					
		1/8	1/4	3/8	1/2	3/4	1	3	6	10	12	19	25
High Si Aluminum >10%	RPM	7,640	3,820	2,547	1,910	1,273	955	8,085	4,042	2,425	2,021	1,277	970
	IPM	9	7	5	5	4	3	233	175	129	121	97	85
	SFM	250	250	250	250	250	250	76	76	76	76	76	76
	IPR	.001	.002	.002	.003	.003	.004	0.03	0.04	0.05	0.06	0.08	0.09
Low Si Aluminum <10%	RPM	9,168	4,584	3,056	2,292	1,528	1,146	9,702	4,851	2,911	2,425	1,532	1,164
	IPM	11	8	6	7	5	6	279	210	155	175	136	146
	SFM	300	300	300	300	300	300	91	91	91	91	91	91
	IPR	.001	.002	.002	.003	.004	.005	0.03	0.04	0.05	0.07	0.09	0.13
Composites	RPM	13,752	6,876	4,584	3,438	2,292	1,719	14,553	7,276	4,366	3,638	2,298	1,746
	IPM	21	10	9	12	9	9	524	262	233	306	233	218
	SFM	450	450	450	450	450	450	137	137	137	137	137	137
	IPR	.002	.002	.002	.004	.004	.005	0.04	0.04	0.05	0.08	0.10	0.13
Brass & Copper	RPM	7,640	3,820	2,547	1,910	1,273	955	8,085	4,042	2,425	2,021	1,277	970
	IPM	8	6	5	5	5	5	194	146	129	121	129	121
	SFM	250	250	250	250	250	250	76	76	76	76	76	76
	IPR	.001	.002	.002	.003	.004	.005	0.02	0.04	0.05	0.06	0.10	0.13
Graphite	RPM	15,280	7,640	5,093	3,820	2,547	1,910	16,170	8,085	4,851	4,042	2,553	1,940
	IPM	31	19	18	17	13	11	776	485	453	437	323	291
	SFM	500	500	500	500	500	500	152	152	152	152	152	152
	IPR	.002	.003	.004	.005	.005	.006	0.05	0.06	0.09	0.11	0.13	0.15
Cast Iron	RPM	9,168	4,584	3,056	2,292	1,528	1,146	9,702	4,851	2,911	2,425	1,532	1,164
	IPM	11	8	6	6	5	6	279	210	155	146	136	146
	SFM	300	300	300	300	300	300	91	91	91	91	91	91
	IPR	.001	.002	.002	.003	.004	.005	0.03	0.04	0.05	0.06	0.09	0.13
Hardened Steels >48RC	RPM	2,445	1,222	815	611	407	306	2,587	1,294	776	647	408	310
	IPM	2	2	1	2	1	1	50	43	37	39	31	27
	SFM	80	80	80	80	80	80	24	24	24	24	24	24
	IPR	.001	.001	.002	.003	.003	.004	0.02	0.03	0.05	0.06	0.08	0.09
Steels	RPM	7,640	3,820	2,547	1,910	1,273	955	8,085	4,042	2,425	2,021	1,277	970
	IPM	6	5	5	5	4	4	155	126	129	121	113	97
	SFM	250	250	250	250	250	250	76	76	76	76	76	76
	IPR	.001	.001	.002	.003	.004	.004	0.02	0.03	0.05	0.06	0.09	0.10
Stainless Steels	RPM	4,584	2,292	1,528	1,146	764	573	4,851	2,425	1,455	1,213	766	582
	IPM	4	3	3	3	3	2	93	76	78	73	68	58
	SFM	150	150	150	150	150	150	46	46	46	46	46	46
	IPR	.001	.001	.002	.003	.004	.004	0.02	0.03	0.05	0.06	0.09	0.10
Titanium	RPM	2,750	1,375	917	688	458	344	2,911	1,455	873	728	460	349
	IPM	2	2	1	1	1	1	56	42	35	35	35	31
	SFM	90	90	90	90	90	90	27	27	27	27	27	27
	IPR	.001	.001	.002	.002	.003	.004	0.02	0.03	0.04	0.05	0.08	0.09

Speeds & Feeds

1535

NC SPOTTING DRILL

TWO RH SPIRAL FLUTES

CAM RELIEVED

SOLID CARBIDE NC SPOTTING DRILL

**Not Recommended for High Si Aluminum >10%,
Low Si Aluminum <10%, or Plastics. Composites
are only recommended in unique situations.**

The parameters listed for tool series that are stocked uncoated are based on running an uncoated tool. If a coating is applied to the tools, the SFM can be increased by approximately 25%. All speed and feed recommendations should be considered only as a starting point. Start with conservative speeds and feeds while analyzing the rigidity of the process. Then cautiously progress incrementally to achieve optimum performance.



		Imperial (in)						Metric (mm)					
		1/8	1/4	3/8	1/2	3/4	1	3	6	10	12	19	25
Brass & Copper	RPM	8,251	4,126	2,750	2,063	1,375	1,031	8,732	4,366	2,619	2,183	1,379	1,048
	IPM	25	21	19	19	14	12	629	524	489	472	349	314
	SFM	270	270	270	270	270	270	82	82	82	82	82	82
	IPR	.003	.005	.007	.009	.010	.012	0.07	0.12	0.19	0.22	0.25	0.30
Graphite	RPM	10,696	5,348	3,565	2,674	1,783	1,337	11,319	5,659	3,396	2,830	1,787	1,358
	IPM	32	27	23	21	16	13	815	679	589	543	407	340
	SFM	350	350	350	350	350	350	107	107	107	107	107	107
	IPR	.003	.005	.007	.008	.009	.010	0.07	0.12	0.17	0.19	0.23	0.25
Cast Iron	RPM	3,667	1,834	1,222	917	611	458	3,881	1,940	1,164	970	613	466
	IPM	11	9	8	7	6	5	279	233	202	186	140	116
	SFM	120	120	120	120	120	120	37	37	37	37	37	37
	IPR	.003	.005	.007	.008	.009	.010	0.07	0.12	0.17	0.19	0.23	0.25
Hardened Steels >48RC	RPM	1,834	917	611	458	306	229	1,940	970	582	485	306	233
	IPM	4	3	2	3	2	2	93	81	62	64	50	44
	SFM	60	60	60	60	60	60	18	18	18	18	18	18
	IPR	.002	.004	.004	.006	.007	.008	0.05	0.08	0.11	0.13	0.16	0.19
Steels	RPM	3,362	1,681	1,121	840	560	420	3,557	1,779	1,067	889	562	427
	IPM	8	7	6	5	4	4	213	171	157	139	107	91
	SFM	110	110	110	110	110	110	34	34	34	34	34	34
	IPR	.003	.004	.006	.007	.008	.009	0.06	0.10	0.15	0.16	0.19	0.21
Stainless Steels	RPM	2,445	1,222	815	611	407	306	2,587	1,294	776	647	408	310
	IPM	5	4	4	3	3	2	124	109	93	85	67	58
	SFM	80	80	80	80	80	80	24	24	24	24	24	24
	IPR	.002	.004	.005	.006	.007	.008	0.05	0.08	0.12	0.13	0.16	0.19
Super Alloys (Nickel based Inconel)	RPM	1,222	611	407	306	204	153	1,294	647	388	323	204	155
	IPM	1	2	1	1	1	1	31	39	31	31	26	25
	SFM	40	40	40	40	40	40	12	12	12	12	12	12
	IPR	.001	.003	.003	.004	.005	.007	0.02	0.06	0.08	0.10	0.13	0.16
Titanium	RPM	1,375	688	458	344	229	172	1,455	728	437	364	230	175
	IPM	3	2	2	2	1	1	70	61	47	48	38	33
	SFM	45	45	45	45	45	45	14	14	14	14	14	14
	IPR	.002	.004	.004	.006	.007	.008	0.05	0.08	0.11	0.13	0.16	0.19

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Fullerton Tool Company is a third-generation, family owned business that specializes in the design and production of solid carbide cutting tools for a wide variety of industries. Founded in 1942, the company manufactures high quality end mills, drills, reamers, burrs, saws, keyseat cutters and PCD tooling. Fullerton's Advanced Solutions Team (FAST) is the foundation of the company's commitment to continuously improve, innovate and provide vast product diversity. Fullerton is an ISO 9001:2015 certified company.



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